#### BeyondHMI

# **Tank Supervisor Library**

#### Overview

The Beyond HMI Tank Supervisor Library (BhiLibTank) for Wago e!COCKPIT provides a number of common functions inherent to oilfield stock tank monitoring and control.

Features including:

- Calculating oil and water heights and volumes
- Incorporation of tank strapping tables
- Filtering of tank gauger inputs to reduce impact of spurious gauger readings
- Automatic detection of withdrawals from tanks (loadouts)
- Simple pump controller blocks to control product transfer to a pipeline

The BhiLibTank library uses runtime licensing. A license is required for each PLC which executes the library code. The program will run for approximately 4 days in trial mode before a license is required. Licenses must be purchased from Beyond HMI, Inc.

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#### **Library Features**

Fluid Height Calculations	Configurable Inputs	Accepts "top only" or "top +
		interface" gaugers
	Conversion to trucker units	Converts decimal feet to
		feet/inches/quarters and
		feet/inches/eights
Fluid Volume Calculations	Supports linear conversion	bbl/ft factor
	Supports tank strapping	Up to ten (10) strapping
	tables	tables.
	Supports multiple instances	Multiple, equalized instances
		can be treated as a single
		"Tank"
Strapping tables	User-created	Create in EXCEL and save as
		.CSV
	Load onto PLC	Use free BLT software to load
		strapping table onto PLC
Gauger Reading Filters	Statistical	Minimizes impact of spurious
		gauger readings
	Configurable	Filter time window is
		adjustable depending upon
		gauger update rate (e.g.,
		wireless)
Automatic Loadout Detection	Configurable filtering	Specify minimum loadout
		volume and minimum
		outflow rate
	Loadout history archived on	Each completed loadout is
	PLC	stored in persistent file
		system
		Automatic data retention
		feature maintains history for
		user-specified number of
		days
	Loadout Accumulations	Loadout Volume Today,
		Yesterday, Current Month,
		Previous Month - per tank
		Global, configurable gauge-off
		hour applies to all tanks
	Loadout Summary	Use free BLT software to copy
		loadout files from PLC and
		build a summary file (on a PC)
		of loadouts from history

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Dump Controllers	Interface Support	Works in conjunction with
Pump Controllers	Interface Support	HOA switch and (optional)
		,
		permissive
	Control Algorithm (HOA)	HAND=on, OFF=off,
		AUTO=automatic algorithm
	Automatic Algorithm	Pump latched on when high
		threshold is exceeded. Pump
		stops when low threshold is
		crossed.
	Configurable	Dynamic configuration of
		high threshold, low threshold,
		and source tank
Library Capacity	Configured through host	Up to 254 tanks, up to 254
	program (to minimize	controllers
	memory footprint)	
		Up to 10 tank strapping tables
		(fixed maximum)
		Configurable number of tank
		strapping table rows (for
		optimum memory use)
Licensing	Free for developer	Library file is free and can be
		added to any Wago e!COCKPIT
		instance
	Runtime Licensed	Library generates a site code
		Beyond HMI, Inc. generates a
		license file from site code
		License file is installed on the
		PLC. License is perpetual but
		only usable on that PLC.
		Library features will execute
		for about 4 days after restart
		in <i>trial mode</i> . License must
		be installed before this period
		expires or processing will
		cease.